

## ABSTRACT

A process for the resolution of each of the enantiomers of methyl- $\alpha$ -5-[4,5,6,7-tetrahydro[3,2-c]thienopyridyl]-(2-chlorophenyl)acetate and salts thereof by

- 5 diastereomeric crystallization comprising the use of a single optically active resolving agent and at least one solvent.